

Unsurpassed Quality

Our high-quality bindings significantly extend the life of your books by using the finest materials and processes in the industry.

Original Cover Artwork

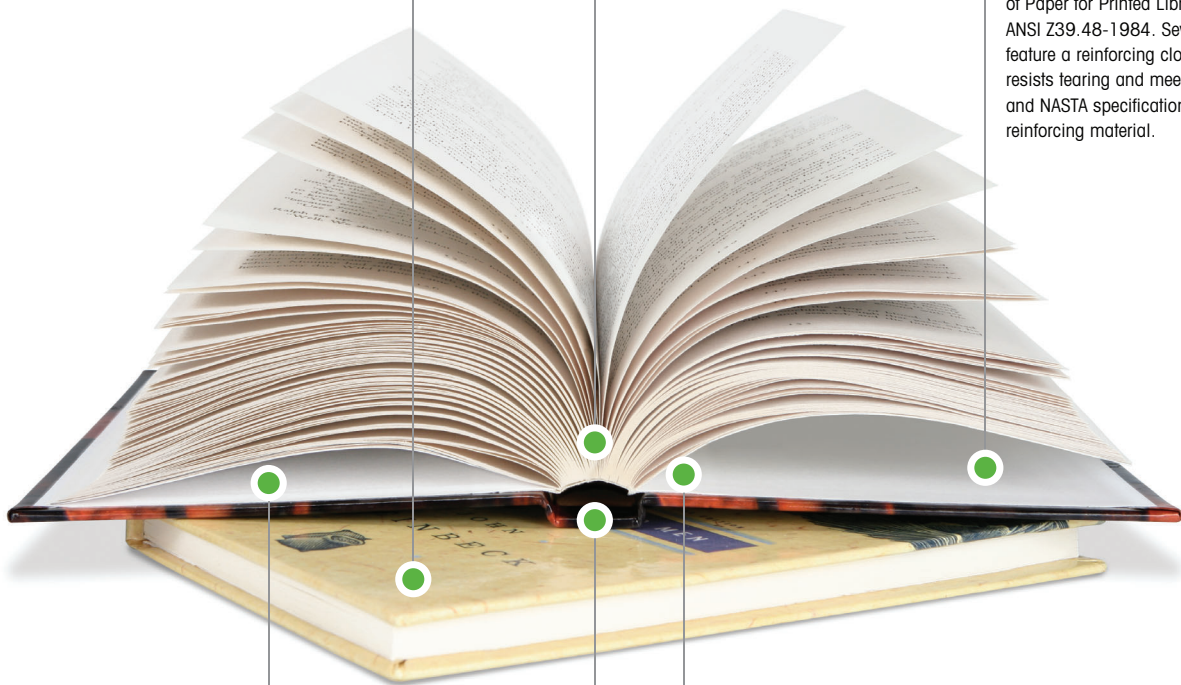
All books feature scanned artwork from the original cover, enhanced to fit the new hardcover binding. Covers are printed on a durable paper stock and laminated with a polyester film that wipes clean easily. Our covers score remarkably high on abrasion resistance tests which means that corners will not wear through easily.

Double-fan Adhesive Binding

Our exclusive hand application of water-based polyvinyl adhesive exceeds all LBI specifications to insure maximum durability and flexibility. This process ensures that books won't crack when opened and pages won't fall out. Our special milling and notching process provides additional reinforcement for books with short margins or hard-to-bind glossy pages.

High-quality Endpapers

We manufacture our own end sheets using acid-free paper that meets the American National Standard for Information Sciences—Permanence of Paper for Printed Library Materials, ANSI Z39.48-1984. Sewn endpapers feature a reinforcing cloth strip that resists tearing and meets NISO/LBI and NASTA specifications for reinforcing material.



Eska Graphic Board

We use high-quality Eska graphic board produced for the high-usage demands of library bound hardcover books. Manufactured in the Netherlands, Eska is made from 100% recycled post-consumer recovered paper in production facilities with low environmental impact.

Durable Spine

We use the same durable board in our spines that we use on the front and back cover to ensure that each of our books retains its shape for dozens of circulations.

Side-sewn Binding

On all books under 3/8" thick, bindings are sewn in accordance with Library Binding Institute standards using our own endpapers which feature a reinforcing cloth strip.